

49

DART AEROSPACE LTD	Work Order:	21892
Description: Cover	Part Number:	D3138-2
Dwg: D3138 Rev. B	Qty:	2
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	04.11.30	2
2	PG	Issue P/O: Email or Ship DXF file to vendor Laser Cut D3138-2 flat pattern per Dwg D3138 Possible Supplier: GFI or Industrial Laser Material release note is required			
3	RG	Receive and Inspect for transit damage Ensure material release note is attached			
4	QC6	Inspect dimensions as per Dwg D3138			
5	GA	Deburr	AB	05.01.26	2
6	GA	Bend as per Dwg D3138	AB	05.01.26	2
7	QC5	Inspect work to Step 6	RF	05.01.31	2
8	FP	Chemical Conversion Coat per QSI 005 4.1	M	05.02.14	2
9	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) per QSI 005 4.3	M	05.02.15	2
10	QC3	Inspect Powder Coat	CL	05/02/17	2
11	ST	Identify and Stock with part number and batch number using fine point permanent ink marker as per view B-B top surface Dwg D3138	CL	05/02/17	2
12	AC	Cost / part: 53.11	SAC	05.02.18	2
13	DC	Close W/O 53.11 Inspect Level 21	HJ	05.02.23	2

Rev	Date	Change	Revised By	Approved
A	02.05.24	New issue	NG	
B	04.11.29	Made by Laser Cut	KJ/RF	

RELEASED
04/11/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

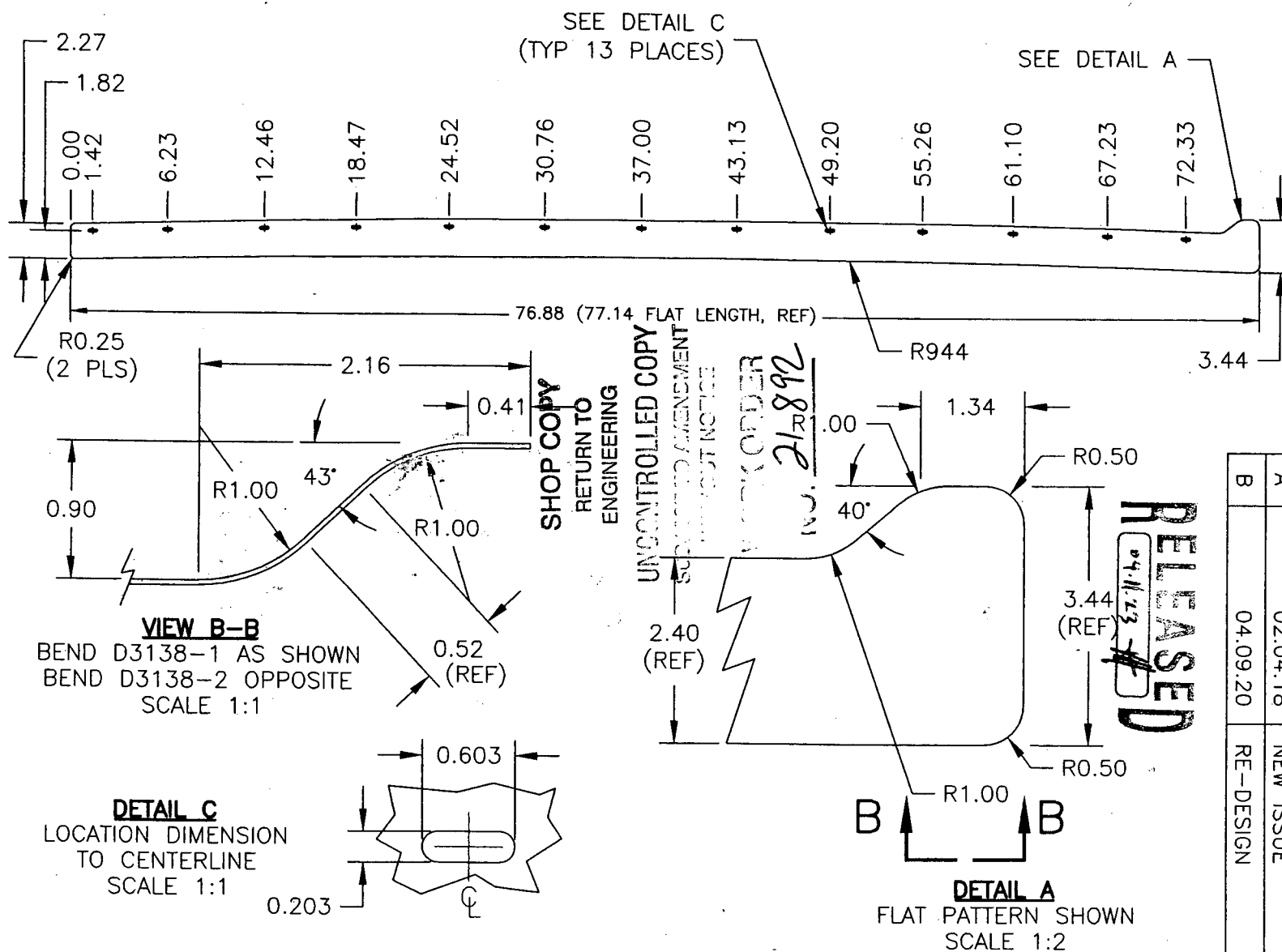
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD
RT	RT	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
#	#	D3138
DATE	TITLE	REV. B
04.09.20	COVER	1:10
A	02.04.18	NEW ISSUE
B	04.09.20	RE-DESIGN

RELEASED
04.11.23



D3138-1 COVER (SHOWN. REPLACES PREMIER P/N B30-23000-205)

D3138-2 COVER (BEND OPPOSITE. REPLACES PREMIER P/N B30-23000-206)

- 1) MATERIAL: 2024-T3 SHEET (QQ-A-250/4) 0.032 THICK (REF DART SPEC. M2024T3S.032)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 12, 2004
11:35 am

Work Order No : 0021892
Project Name : D3138-2
Project For : WK449
Work Order Type : Main
Main WO Number :
House Part Number : D3138-2
Description : Cover
Manufactured : Yes
Amount Req'd : *BZ*
Amount Done : 0
Start Date : 11-11-04
Est Finish Date : 11-30-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00